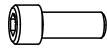


# ASSEMBLY STEP 1

## HARDWARE USED IN THIS STEP



**Bolts(A)** QTY: 4  
HBOLT M12×65



**Bolts(B)** QTY: 8  
HBOLT M10×25



**Washers(C)** QTY: 16  
FW M10



**Nuts(D)** QTY: 4  
HJNUT M10

**NOTE:** During each assembly step, ensure that all bolts and nuts are in place and partially threaded in before completely any one bolt.

