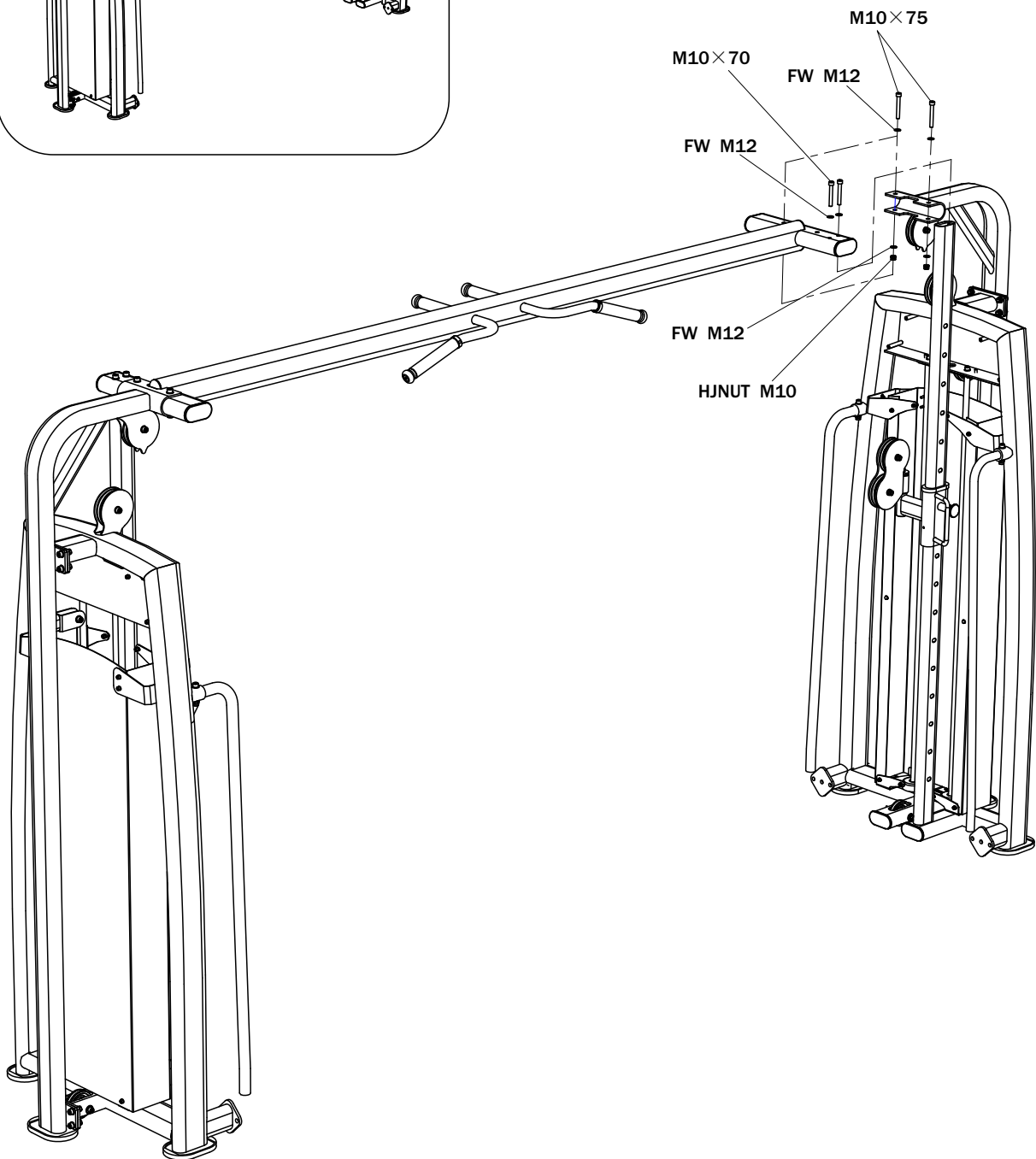
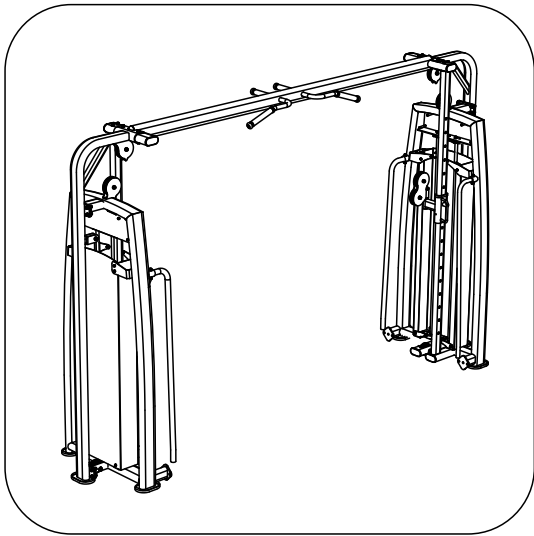
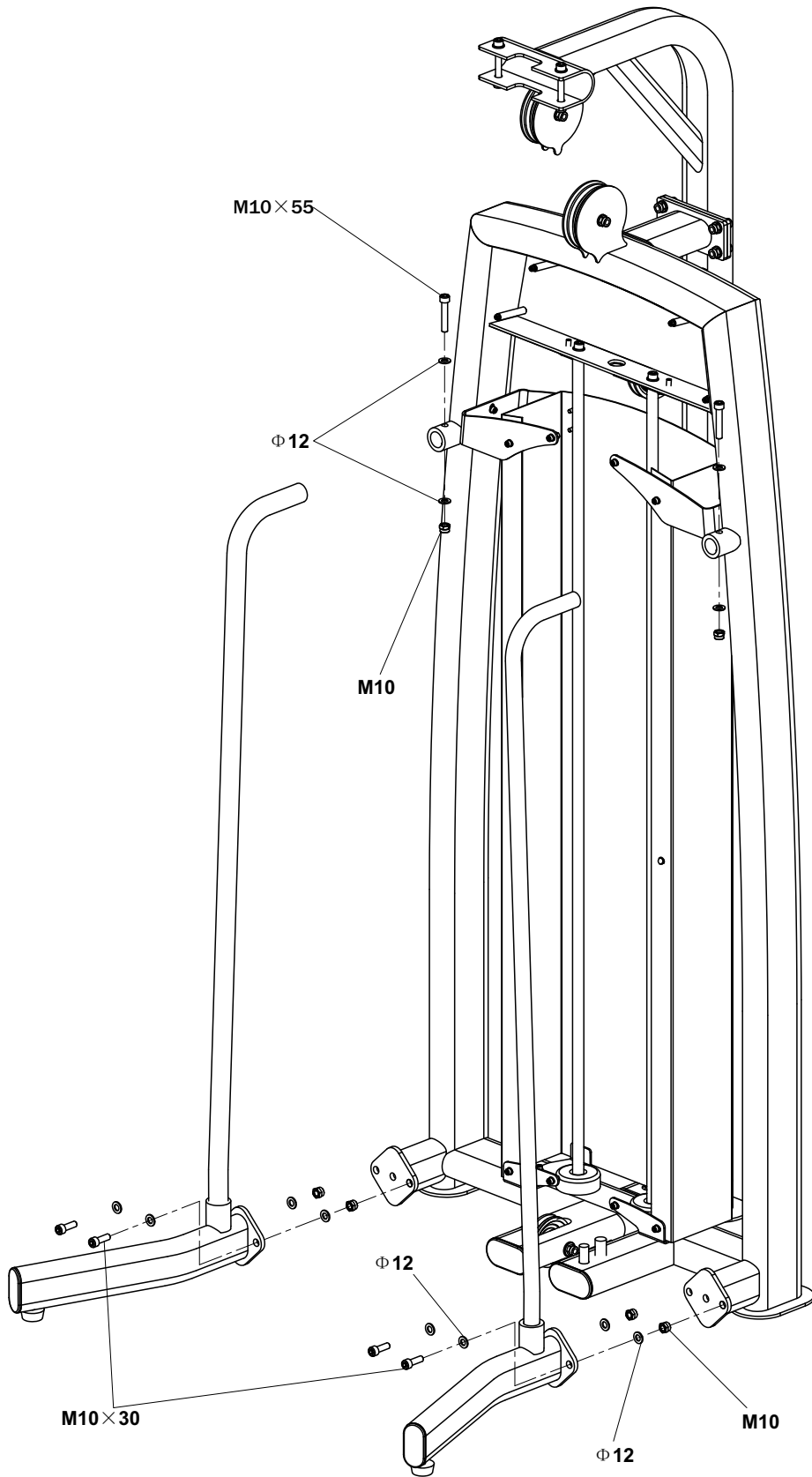


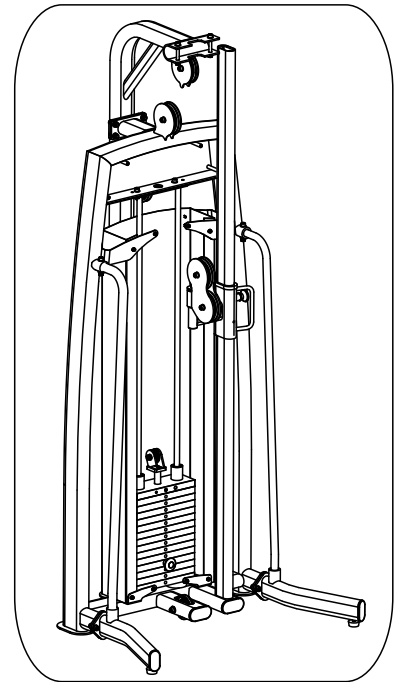
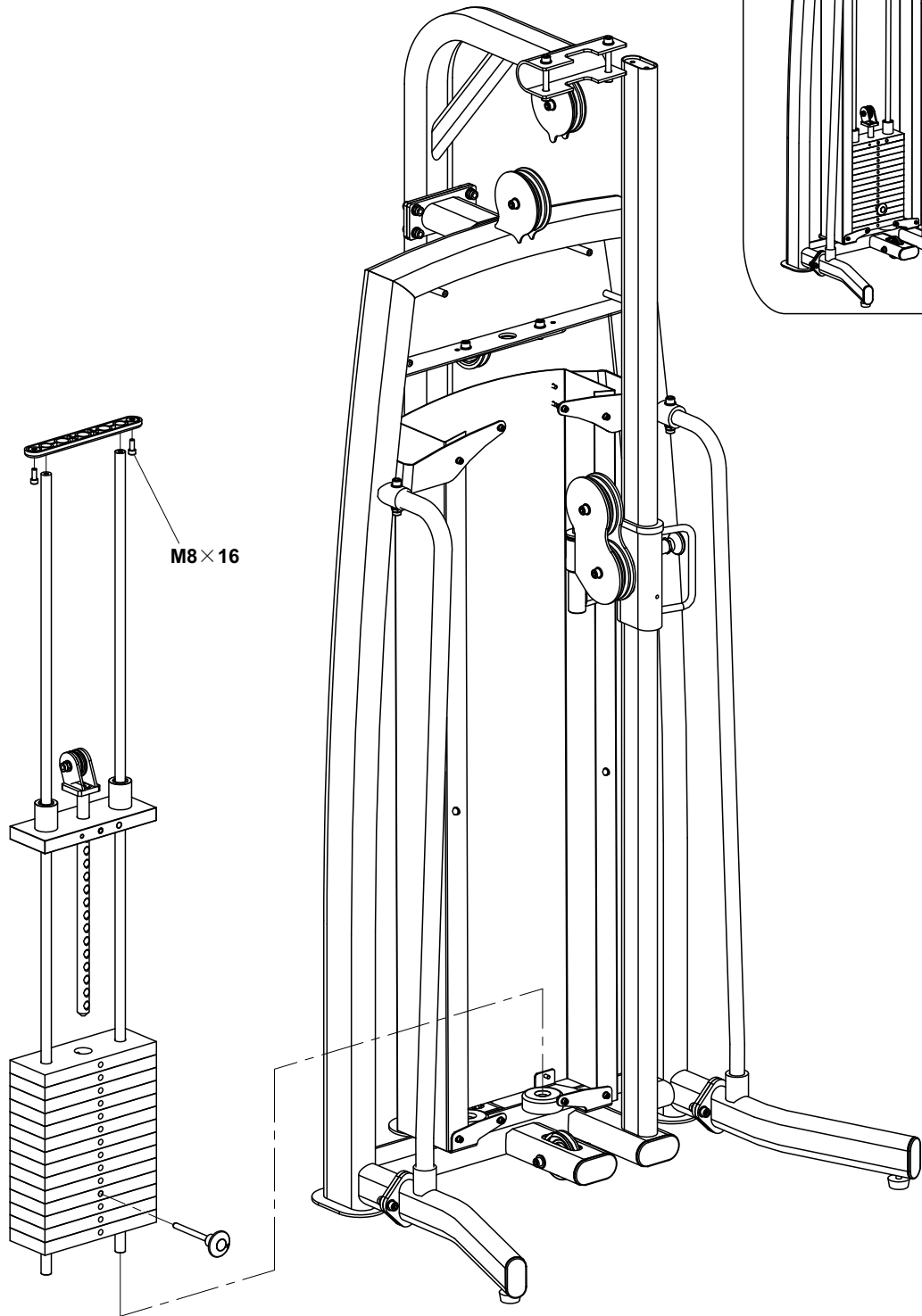
ASSEMBLY STEP 1



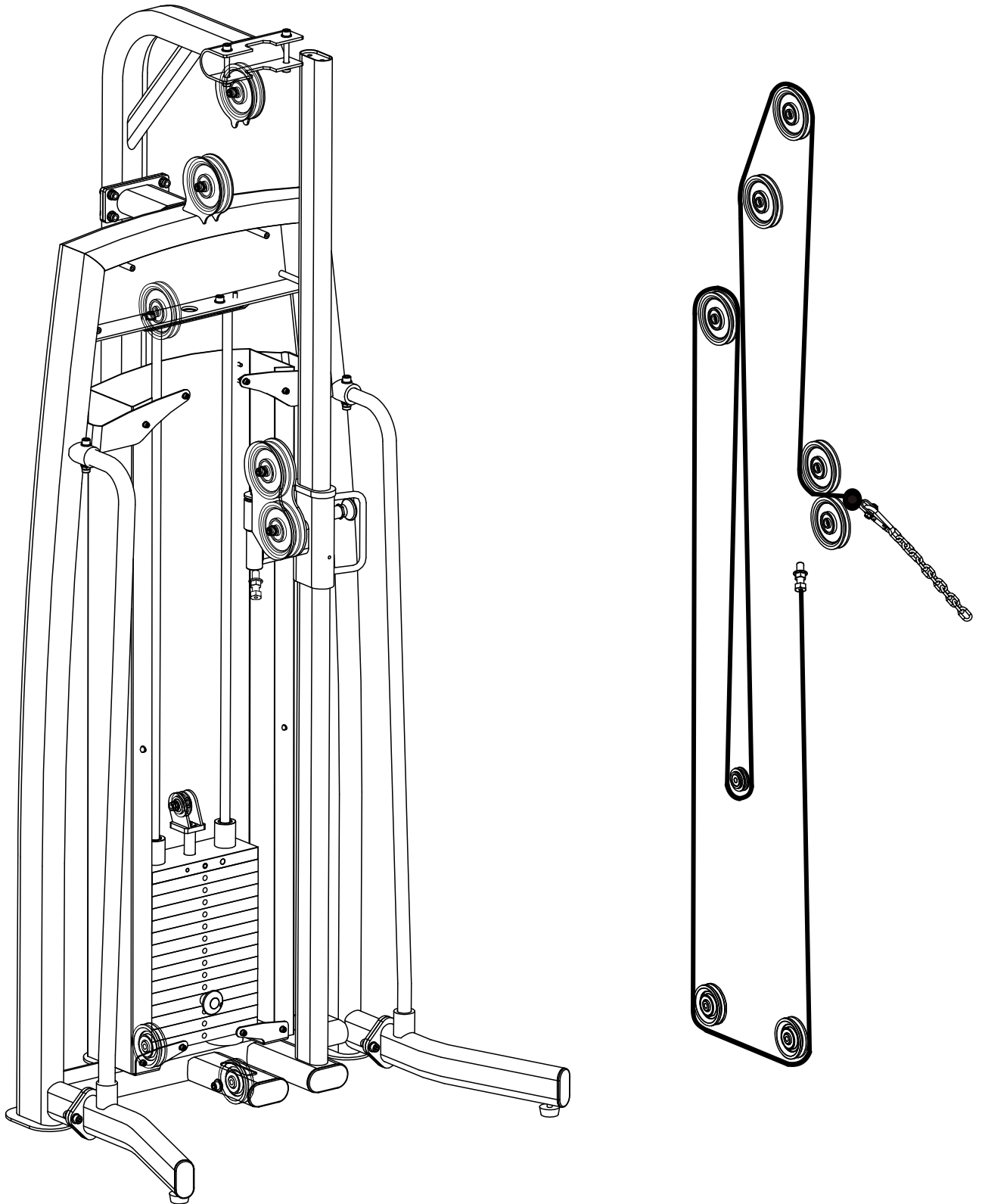
ASSEMBLY STEP 2



ASSEMBLY STEP 3



ASSEMBLY STEP 4



ASSEMBLY STEP 5

